

GS30 FLUX

Safety data sheet

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Code	F25
Product name	GS30 FLUX
Chemical name and synonym	EN 1045 FH 10

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use	Flux for Silver Brazing Alloys.
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Identified Uses	Industrial	Professional	Consumer
Brazing technology	✓	-	-

1.3. Details of the supplier of the safety data sheet

Name	GS METAL JOINING LTD
Full address	154 MANDALAY ROAD, PLEASLEY, MANSFIELD, NG19 7TJ
District and Country	Tel: 01623 707 954 Web: www.gsmetaljoining.co.uk

e-mail address of the competent person responsible for the Safety Data Sheet	enquiries@gsmetaljoining.co.uk
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1.4. Emergency telephone number

Shaun Meakin +44 (0)1623 707 954

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Reproductive toxicity, category 2	H361d	Suspected of damaging the unborn child.
Acute toxicity, category 4	H302	Harmful if swallowed.
Eye irritation, category 2	H319	Causes serious eye irritation.
Hazardous to the aquatic environment, chronic toxicity, category 4	H413	May cause long lasting harmful effects to aquatic life.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words: Warning

Hazard statements:

H361d	Suspected of damaging the unborn child.
H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H413	May cause long lasting harmful effects to aquatic life.

Precautionary statements:

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SECTION 2. Hazards identification ... / >>

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.
P273	Avoid release to the environment.
P301+P312	IF SWALLOWED: Call a POISON CENTER / doctor / . . . / if you feel unwell.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P280	Wear personal protective equipment / face protection.
Contains:	POTASSIUM TETRABORATE

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

SECTION 3. Composition/information on ingredients

3.1. Substances

Information not relevant

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification 1272/2008 (CLP)
POTASSIUM METABORATE		
CAS	13709-94-9 54 ≤ x < 56	Eye Irrit. 2 H319
EC	237-262-2	
INDEX		
POTASSIUM TETRAFLUOBORATE		
CAS	14075-53-7 25 ≤ x < 26	Aquatic Chronic 4 H413
EC	237-928-2	
INDEX		
POTASSIUM TETRABORATE		
CAS	12045-78-2 20 ≤ x < 22	Repr. 2 H361d
EC		
INDEX	215-575-5	

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

Not specifically necessary. Observance of good industrial hygiene is recommended.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

Do not breathe combustion products. The product is combustible and, when the powder is released into the air in sufficient concentrations

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SECTION 5. Firefighting measures ... / >>

and in the presence of a source of ignition, it can create explosive mixtures with air. Fires may start or get worse by leakage of the solid product from the container, when it reaches high temperatures or through contact with sources of ignition.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

If there are no contraindications, spray powder with water to prevent the formation of dust.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product and place it in containers for recovery or disposal. If the product is flammable, use explosion-proof equipment. If there are no contraindications, use jets of water to eliminate product residues.

Make sure the leakage site is well aired. Evaluate the compatibility of the container to be used, by checking section 10. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Open the containers and handle with care to prevent from developing powders or pouring the product. Provide for adequate ventilation during handling and close after product has been drawn. Empty containers must not be damaged as if they were full.

7.2. Conditions for safe storage, including any incompatibilities

Product must be kept in its original and closed containers, prevent from sources of heating and humidity. Do not keep it next to products used for human animal feeding.

Material for storage :cardboard for polyethylene ,paper bags.

7.3. Specific end use(s)

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SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory References:

ITA Italia Decreto Legislativo 9 Aprile 2008, n.81

POTASSIUM TETRABORATE

Threshold Limit Value

Type	Country	TWA/8h	STEL/15min
		mg/m3 ppm	mg/m3 ppm
VLEP	ITA	1	

Legend:

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SECTION 8. Exposure controls/personal protection ... / >>

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

During the risk assessment process, it is essential to take into consideration the ACGIH occupational exposure levels for inert particulate not otherwise classified (PNOC respirable fraction: 3 mg/m³; PNOC inhalable fraction: 10 mg/m³). For values above these limits, use a P type filter, whose class (1, 2 or 3) must be chosen according to the outcome of risk assessment.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

In the case of prolonged contact with the product, protect the hands with penetration-resistant work gloves (see standard EN 374).

Work glove material must be chosen according to the use process and the products that may form. Latex gloves may cause sensitivity reactions.

SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

In the presence of risks of exposure to splashes or squirts during work, adequate mouth, nose and eye protection should be used to prevent accidental absorption.

RESPIRATORY PROTECTION

Use a type P filtering facemask, whose class (1, 2 or 3) and effective need, must be defined according to the outcome of risk assessment (see standard EN 149).

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	powder
Colour	white
Odour	mild
Odour threshold	Not applicable
pH	8,0
Melting point / freezing point	> 550 °C
Initial boiling point	Not applicable
Boiling range	Not applicable
Flash point	Not available
Evaporation Rate	Not applicable
Flammability of solids and gases	not applicable
Lower inflammability limit	Not applicable
Upper inflammability limit	Not applicable
Lower explosive limit	Not applicable
Upper explosive limit	Not applicable
Vapour pressure	Not available
Vapour density	Not applicable
Relative density	3,1
Solubility	miscible
Partition coefficient: n-octanol/water	Not applicable
Auto-ignition temperature	Not applicable
Decomposition temperature	Not applicable
Viscosity	Not applicable
Explosive properties	not applicable
Oxidising properties	not applicable

9.2. Other information

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

The powders are potentially explosive when mixed with air.

10.4. Conditions to avoid

Avoid environmental dust build-up.

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

Information not available

SECTION 11. Toxicological information

11.1. Information on toxicological effects

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Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

LC50 (Inhalation) of the mixture:

Not classified (no significant component)

LD50 (Oral) of the mixture:

Not classified (no significant component)

LD50 (Dermal) of the mixture:

Not classified (no significant component)

POTASSIUM TETRAFLUOBORATE

LD50 (Oral)

> 5,8 mg/kg

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye irritation

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

SECTION 11. Toxicological information ... / >>GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Suspected of damaging the unborn child

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

SECTION 12. Ecological information

This product may damage the structure and/or the functions of the aquatic ecosystems in the long and/or delayed term.

12.1. Toxicity

POTASSIUM TETRAFLUOBORATE
LC50 - for Fish > 760 mg/l/96h

12.2. Persistence and degradability

Information not available

12.3. Bioaccumulative potential

Information not available

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

12.6. Other adverse effects

Information not available

SECTION 13. Disposal considerations**13.1. Waste treatment methods**

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

SECTION 14. Transport information ... / >>**14.1. UN number**

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Not applicable

14.6. Special precautions for user

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

SECTION 15. Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**Seveso Category - Directive 2012/18/EC: NoneRestrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006
NoneSubstances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage greater than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Repr. 2	Reproductive toxicity, category 2
Acute Tox. 4	Acute toxicity, category 4
Eye Irrit. 2	Eye irritation, category 2
Aquatic Chronic 4	Hazardous to the aquatic environment, chronic toxicity, category 4
H361d	Suspected of damaging the unborn child.

SECTION 16. Other information ... / >>

H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H413	May cause long lasting harmful effects to aquatic life.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EU) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
4. Regulation (EU) 2015/830 of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified:

02.